

ANALOX Safe-Ox™  
Oxygen Detector  
User/Installation Manual

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**\*\*\* WARNINGS \*\*\***

1 The Analox Safe-Ox must be installed according to these instructions, which should be read entirely before commencing installation.

2 Basic versions of the Analox Safe-Ox fitted with Remote Alarm Repeaters are supplied for your convenience with the cable for the Remote Alarm Repeater already connected internally within the Analox Safe-Ox main unit.

The Analox Safe-Ox **MUST NOT** be switched on until the Remote Alarm Repeater has been connected. Failure to comply with this instruction may cause damage to the Analox Safe-Ox, which can only be repaired by returning the unit to the manufacturer.

3 Basic models are supplied such that it is normally unnecessary to gain internal access to the instrument.

Potentially lethal voltages exist within the instrument. It must only be opened by a Qualified Technician, and must be isolated from the electrical supply before doing so.

4 The Analox Safe-Ox must be checked by a competent person once every six months to ensure that the unit is operating correctly and in accordance with these instructions.

## **1 PACKAGING CONTENTS CHECK**

On receipt of the Analox Safe-Ox please check you have the following:

- a) Analox Safe-Ox main unit and Alarm Repeater
- b) User Manual
- c) Test Certificate
- d) Rawl Plugs and Screws for Wall Mounting
- e) Drilling Template
- f) Flow adaptor for calibration

Any optional items ordered such as;

- a) Additional Alarm Repeater's each with 8 metres of interconnecting cable.
- b) Relay junction box

## 2 INTRODUCTION

The Analox Safe-Ox O2 Alarm is designed to detect the presence of High and Low Oxygen in ambient air.

Different versions of the instrument allow operation from

- a) 210/250V AC supply
- b) 110/120V AC supply
- c) 9-24V DC supply

The Analox Safe-Ox is intended to be used as permanent installation. It provides a digital readout of oxygen, plus audible and visual alarms to potentially dangerous quantities of oxygen in the air surrounding the instrument. The instrument uses an Electrochemical cell together with state of the art technology, built in an IP65 splash proof housing and is designed to provide long, trouble free service, with minimum maintenance.

The Analox Safe-Ox has two pre-set alarm levels at 23.0% and 19.5% O2. The alarms are set with a small hysteresis.

Optional items fitted to or supplied with the unit may include the following:

- a) Remote Alarm Repeater\*
- b) One or two medium duty relays
- c) Test Gas, flow indicators and control valves\*

Items marked with an asterisk do not need to be specified at the time of order and may be retro fitted.

### 3 INSTALLATION

#### 3.1 WALL MOUNTING

The Analox Safe-Ox should be mounted onto a wall at normal working head height using the mounting lugs; a paper drilling template is included in Section 0 of this manual. Use the paper template to drill the 4 required holes in the wall and use the rawl plugs and screws provided to mount the unit. It is not necessary to dismantle the Analox Safe-Ox main unit in any way prior to installation. You need to ensure the mains plug, fused at 3 amps is in easy reach of a power socket.

The Alarm Repeater housing also has wall mounting lugs.

#### 3.2 WIRING INSTALLATION

It is necessary to identify the model of Analox Safe-Ox prior to installation. The Calibration Certificate accompanying each instrument will clearly identify the information required.

\*\*\*

**ENSURE THAT THE  
ELECTRICAL SUPPLY TO THE INSTRUMENT  
IS SWITCHED OFF  
WHILST INSTALLING ANY WIRING**

\*\*\*

##### 3.2.1 AC SUPPLY MODELS

Mains powered Analox Safe-Ox units are pre-wired with a mains cable, fitted with a plug suited to the destination country. Where internal plug fuses are fitted, these are 3 Amp. Ensure that the unit is connected to the correct supply voltage (i.e. 110 or 230V AC). Where no fuse is fitted in the plug, the instrument should be powered from a 3 Amp fused outlet. The Analox Safe-Ox is fitted with an internal fuse, which is rated at 500mA.

##### 3.2.2 DC SUPPLY MODELS

DC powered Analox Safe-Ox units require a DC supply in the range 9-24V DC. A 2m cable is factory fitted to the instrument. The DC supply should be connected to this cable as follows:

- a) Blue wire negative (0Volts)
- b) Red wire positive (+9-24Volts)

##### 3.2.3 ALARM REPEATERS

The Alarm Repeater has four status indicators and a Mode button, which mimic the button and indicators on the main Analox Safe-Ox enclosure.

An 8 metre, 8 core cable is pre-wired to the Analox Safe-Ox on units to be fitted with an alarm repeater. This ensures that for a basic installation, there is no need to dismantle the Analox Safe-Ox main unit. A maximum of three repeaters may be fitted in a daisy chain configuration.

To connect and disconnect a “Quick Connect” Repeater:

- a) Disconnect the power supply from the Analox Safe-Ox.
- b) Insert the connector on the end of the cable into the socket on the base of the Alarm Repeater.
- c) Restore power to the Analox Safe-Ox. Press the mode button on the repeater once, and ensure that the four indicators flash. Note that in the presence of a genuine alarm, the test feature is disabled.

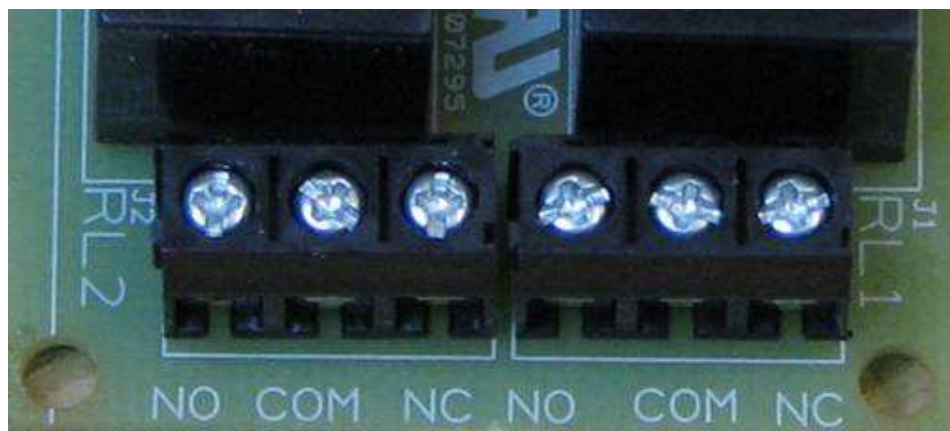
### 3.2.4 ALARM RELAY OUTPUT MODELS

You may have ordered your Analox Safe-Ox with a relay. The relay contacts are ‘Volt-Free’ single pole Changeover, rated 250vAC/30vDC 2 Amps. The relay is non-latching. This means the relay will only initiate when gas is present. As standard the relays are setup in a Fail-Safe configuration. This means that the relay is energised during normal operation. Please note that on power up the relay is only energised after the 40 second warm-up period. See Figure 1 for details of how the relay should be connected.

### 3.2.5 RELAY WIRING

The cable gland is for cables of outside diameter between 5 and 7mm, if cable fitted is outside that range, a suitably specified cable gland must be used. Ensure that the gland is properly tightened. Test that the cable is adequately gripped by the cable gland. Ensure that the cable is suitable for purpose, the load is within the limits of the relay, 240VAC/28VDC, 2Amps, and the insulation of the external circuit meets the requirements for basic insulation 240VAC/28VDC, 2 Amps. After completing wiring, ensure that the terminal box cover is securely replaced.

#### RELAY TERMINAL BOX TERMINATIONS



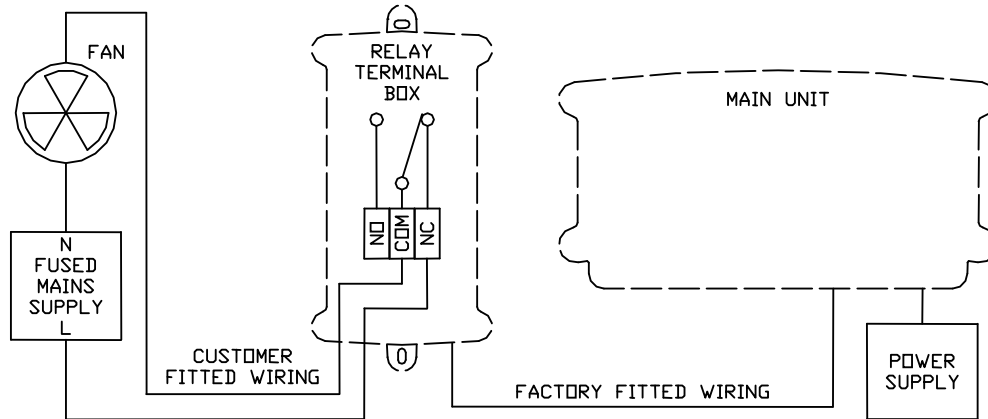


Figure 1 - Relay connections

### 3.3 CALIBRATION

Once the Analox Safe-Ox installation has been completed as described in Sections 3.1 and 3.2, a calibration should be performed in accordance with section 5 of this manual.

## **4 OPERATION**

### **4.1 NORMAL OPERATION**

When the Analox Safe-Ox is turned on it will take approximately 10 seconds to warm up and stabilise. During this period, the 'Good/OK' and 'Fault' status indicators will be turned on. After the initial stabilising period has expired, the 'Fault' status indicator will turn off. The 'Good/OK' status indicator will be illuminated and flash off briefly every few seconds, indicating normal operation. The status indicators on any Alarm Repeaters will mimic this operation. On display models the display will briefly read '.8.8.8.8' on power up before reverting to the O<sub>2</sub> reading.

### **4.2 ALARM INDICATIONS**

If the Analox Safe-Ox detects an O<sub>2</sub> concentration which is greater than the high alarm level, then the 'Alarm 1' indicator will begin to flash and the buzzer will sound at its slow speed.

If the measured concentration of O<sub>2</sub> falls below the low alarm level, then the 'Alarm 2' indicator will begin to flash and the buzzer will sound at its medium speed.

On standard units the alarms are self-cancelling when the O<sub>2</sub> concentration returns to a level within the alarm thresholds. Alternatively, latched alarm versions are available, on which the alarm conditions will be maintained until the Mode switch has been pressed to accept the alarm, and the gas concentration has returned to a level within the alarm thresholds.

Momentarily pressing the 'Mode' button on either the Analox Safe-Ox or any Alarm Repeaters, in the absence of any alarm conditions, causes an alarm test to be performed. The indicator lamps will flash 4 times and the buzzer will sound.

In all circumstances the Alarm repeater will mimic the status indications and buzzer of the main unit.

Units fitted with relays are configured such that relays may operate in conjunction with Alarm1 or Alarm2. They are factory set to be energised in the absence of alarms, and de-energised in the presence of alarms. They may be factory configured in the opposite sense if required.

## 5 CALIBRATION

**Note: Gases used on the Analox O<sub>2</sub>NE™ must be manufactured to a +/-2% tolerance.**

### 5.1 QUICK CALIBRATION CHECK

A quick calibration check should be performed on the Analox Safe-Ox, when it is first installed, then at no greater than 3 monthly intervals, and must be performed every time a new sensor is installed. This ensures that the sensor is giving an accurate Oxygen reading.

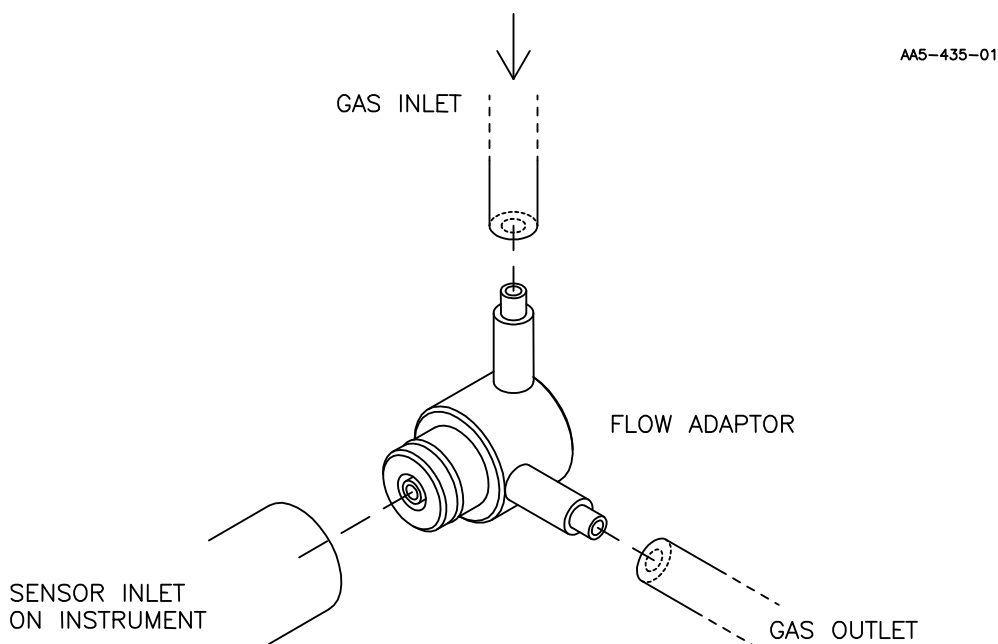
In order to perform a calibration check, you will need the following equipment:

- 1) Test Gas with 24% Oxygen in Nitrogen +/-2% tolerance - Part No: SA7L201160
- 2) Fine control valve - Part No: SA7FLOWIN
- 3) Flow adaptor - Part No: 8000-0069A

Then follow the procedure:

- a) Fit the flow adaptor to the O<sub>2</sub> sensor and connect, with tubing, the cylinder and set the fine control valve to half scale allowing the gas to flow over the sensor (see Figure 2). Note the high alarm may sound during this procedure.
- b) When the display reading settles at 24% ±1%, press the 'Mode' button for 2 seconds. On releasing the button there should be a confirming beep. The Analox O<sub>2</sub>NE is calibrated.

If the confirming beep is not heard, or the display reading does not settle between 23% and 25% you need to carry out a full calibration as described in Section 5.2.



**Figure 2 - Fitting the flow adaptor**

## 5.2 FULL CALIBRATION CHECK

A full calibration check should be performed on the Analox Safe-Ox, when it fails to calibrate using the quick calibration check.

In order to perform a calibration check, you will need the following equipment:

- 1) Test Gas with 24% Oxygen in Nitrogen +/- 2% tolerance – Part No: SA7L201160
- 2) Fine control valve - Part No: SA7FLOWIN
- 3) Flow adaptor - Part No: 8000-0069A

Then follow the procedure:

- a) Fit the flow adaptor to the O<sub>2</sub> sensor and connect, with tubing, the cylinder and set the fine control valve to half scale allowing the gas to flow over the sensor (see Figure 2). Note the high alarm may sound during this procedure.
- b) Enter Technician Mode by pressing the mode switch 3 times. If entered successfully the green LED will flash off for 1.5 seconds and on for 0.5 of a second.
- c) Select Auto Calibration by pressing the mode switch 4 times. The 2 Red Alarm LED's will light up to show you are now in this mode.
- d) Press the mode switch 2 times to start the Auto Calibration, the Red Alarm LED's will turn off and the Green LED will continue to flash.
- e) Wait one minute for the instrument to adjust. When the instrument has a new calibration value, the buzzer will sound one bleep and all the LED's will be off.
- f) Accept this new calibration value by pressing the mode switch 2 times. The green LED will flash to show the instrument has accepted the new oxygen value.
- g) To return to normal operation, press the mode switch once. The LED's and buzzer will illuminate / sound 4 times before returning to normal operation.

Note: If at any time you send the wrong instruction and would like to abort, press the mode switch once and wait 20 seconds, this will bring you back to technician mode. Press the mode switch once again, this will bring you back to normal operation, the LED's and buzzer will illuminate / sound 4 times. Alternatively, disconnect the power supply to the Analox Safe-Ox, wait a moment and re-connect power.

## 5.3 ALARM CHECK

To verify that the indicators and the audible alarms are working, press the Mode switch on either the Analox Safe-Ox or any of its Repeaters. The indicators and the audible alarm will pulse four times.

To verify that the alarm levels are correctly set, you will need the following equipment:

- 1) A Test Gas cylinder containing 100% Nitrogen – Part No: SA7L2001
- 2) Test Gas with 24% Oxygen in Nitrogen –Part No: SA7L201150
- 3) Fine control valve - Part No: SA7FLOWIN
- 4) Flow adaptor - Part No: 8000-0069A

Then follow the procedure:

- a) Fit the flow adaptor to the O<sub>2</sub> sensor and connect, with tubing, the 100% Nitrogen cylinder and set the fine control valve to half scale allowing the gas to flow over the sensor (see Figure 2).
- b) After a few moments, the 'Alarm 2' alarm should operate.
- c) Remove the test gas. It will take a little while for the N<sub>2</sub> mixture to diffuse out of the Instrument Sensor, allowing the unit to recover to its normal non-alarm condition.
- d) Fit the flow adaptor to the O<sub>2</sub> sensor and connect, with tubing, the 24% Oxygen cylinder and set the fine control valve to half scale allowing the gas to flow over the sensor (see Figure 2).
- e) After a few moments, the 'Alarm 1' alarm should operate.
- f) Remove the test gas. It will take a little while for the mixture to diffuse out of the Instrument Sensor, allowing the unit to recover to its normal non-alarm condition.

#### 5.4 ADJUSTING ALARM SETPOINTS

The procedure is very similar for setting either Alarm 1 or Alarm 2.

- a) Whilst the Analox Safe-Ox is switched on, enter Technician Mode by pressing the mode switch 3 times. If entered successfully the green LED will flash off for 1.5 seconds and on for 0.5 of a second.
- b) From Technician Mode, press the Mode switch 2 times to set Alarm 1 or 3 times to set Alarm 2. The buzzer will bleep on each press. If this is done successfully, the instrument will show the Fault indicator and the appropriate Alarm indicator. If this is done inadvertently, or if another mode is selected, press the Mode switch once to return to Technician Mode and then repeat this selection.
- c) The display will indicate the present value of the alarm.
- d) Press the Mode switch twice to proceed to define a new setting, or once to abort and return to Technician Mode.
- e) When setting Alarm 1, the display will show the maximum display value (full scale). When setting Alarm 2, the display will show the current value of Alarm 1 on the display (default value is 23.0%).
- f) Press and hold the Mode switch. The displayed value will count down at approximately one count per second. Release the switch when the displayed value is equal to the desired alarm value.
- g) Upon release of the Mode switch, the display will continue to show the new value. Accept the new setting by pressing the Mode switch twice, or alternatively ignore the new setting by pressing the switch once. This will return to the Technician Mode.
- h) To exit from Technician Mode, press the Mode switch once. The Analox Safe-Ox then restarts by performing the normal power on sequence (4 flashes).

## 6 FAULT CONDITIONS

During normal operation, the instrument carries out a continuous self-test procedure. If operation is satisfactory, the 'Good/OK' status indicator will be on, blinking off momentarily every few seconds.

- a) If there are no indicator lamps lit on the Analox Safe-Ox, check that power is connected and that the fuses are OK.
- b) If the 'Good/OK' indicator is off, and the alarm indications are believed to be incorrect, carry out a quick calibration as described in section 5.1. If this fails to correct the problem contact your qualified service engineer.

A summary of the indicator lamps and buzzer operations is provided in Section 8.

## 7 OXYGEN SENSOR REPLACEMENT

The oxygen sensor is mounted in a special housing on the under-side of the Analox Safe-Ox enclosure. This housing allows the oxygen sensor to be easily replaced when necessary. The sensor will last in air for up to three years. It is recommended to replace the sensor at two year intervals.

The procedure for replacing the cell is as follows:

- a) Switch off the instrument
- b) Use a large flat blade screw driver to release the push fit housing. This is done by inserting the blade into the recess under the flange of the housing and twisting the screwdriver.
- c) The oxygen sensor will now be visible. Gently pull the sensor downwards to release it from the bulkhead. It will be retained by an electrical connector.
- d) Carefully pull the electrical connector from the rear of the oxygen sensor
- e) Fit the new oxygen sensor to the connector, note it will only connect one way round.
- f) Remove the old O-Ring from the side of the housing and fit the new one supplied with the replacement sensor
- g) Carefully push the sensor into the housing and then firmly push the housing and wiring back into the Bulkhead on the under-side of the Analox Safe-Ox enclosure.
- h) Switch the instrument back on
- i) Perform a Quick Calibration Check (Section 5.1) to calibrate the new sensor
- j) Test the operation of the oxygen alarms (Section 5.3).

## 8 SUMMARY OF INDICATOR LAMP STATUS

OK LAMP (GREEN)	ALARM1 LAMP (RED)	ALARM2 LAMP (RED)	FAULT LAMP (YELLOW)	MEANING
OFF	OFF	OFF	OFF	Power Off
ON/ BLIP OFF	OFF	OFF	OFF	Normal Operation
OFF	FLASHING AND SLOW BUZZER	OFF	OFF	O <sub>2</sub> Level is > 23% ⊕
OFF	OFF	FLASHING AND MED. BUZZER	OFF	O <sub>2</sub> Level is < 19.5% ⊕
OFF	OFF	OFF	FLASHING AND SLOW BUZZER	Calibration Error at Switch On H
OFF	FLASHING	OFF	FLASHING AND FAST BUZZER	O <sub>2</sub> Cell Fault Output too High
OFF	FLASHING <sup>9</sup>	FLASHING <sup>9</sup>	FLASHING AND FAST BUZZER	O <sub>2</sub> Cell Fault Output too Low

⊕ Note that Alarm levels may be set at different values, depending on customer requirement

H A Calibration error or a Cell fault requires the attention of a Service Engineer. A recalibration procedure may overcome the problem.

<sup>9</sup> Only when Alarm 1 and Alarm 2 are enabled

Alternative Alarm Setpoints for this Instrument are as shown below.

Serial Number	
O <sub>2</sub> Range	
O <sub>2</sub> Alarm 1	
O <sub>2</sub> Alarm 2	

## WARRANTY INFORMATION

We provide the following Warranties for the Analox Safe-Ox:

- A 1 year sensor warranty.
- A 2 year electronics warranty.

In both cases the Warranty period runs from the date of our Invoice.

We warrant that the equipment will be free from defects in workmanship and materials.

The Warranty does not extend to and we will not be liable for defects caused by the effects of normal wear and tear, erosion, corrosion, fire, explosion, misuse, use in any context or application for which the equipment is not designed or recommended, or unauthorised modification.

Following a valid Warranty claim in accordance with the above, the equipment, upon return to us, would be repaired or replaced without cost or charge but in our discretion we may elect instead to provide to you which ever is the lesser of the cost of replacement or a refund of net purchase price paid as per our Invoice on initial purchase from us.

We shall have no liability for losses, damages, costs or delays whatsoever. We shall have no liability for any incidental or consequential losses or damages. All express or implied warranties as to satisfactory or merchantable quality, fitness for a particular or general purpose or otherwise are excluded and no such Warranties are made or provided, save as set out in this Clause 7.

In order to effectively notify a Warranty claim, the claim with all relevant information and documentation should be sent in writing to:

Analox Sensor Technology Limited  
15 Ellerbeck Court  
Stokesley Business Park  
Stokesley  
North Yorkshire  
TS9 5PT

Or by e-mail to : [info@analox.net](mailto:info@analox.net)  
Or by Fax to : +44 1642 713900

We reserve the right to require from you proof of dispatch to us of the notification of Warranty claim by any of the above alternative means.

The equipment should not be sent to us without our prior written

authority. All shipping and Insurance costs of returned equipment are to be born by you and at your risk. All returned items must be properly and sufficiently packed.

**10 SPECIFICATIONS**

O <sub>2</sub> Range	0.1 to 25%	
Sensor Accuracy	Better than ±3% of Full Scale over 0.1-25% O <sub>2</sub>	
Response Time (T90)	15 Seconds	
Operating Temperature	0 to 40°C	
Temperature Effect	0.2% Reading/°C	
Warm Up Time	10 Seconds	
Weight (without cables)	Analox Safe-Ox	600g
	Alarm Repeater	150g
Dimensions	Analox Safe-Ox	175x105x75 mm
	Alarm Repeater	155x72x45 mm
IP Rating	Analox Safe-Ox	IP65
	Alarm Repeater	IP43
Sensor Type	Electro-Chemical Cell	
Display	4 digit Liquid Crystal Display	
Alarms	2 x Alarm Visual Indicators 1 x System Fault Indicator 1 x Status Indicator Common Audible Alarm	
Relays	One or Two Optional Alarm Relays with changeover contacts assigned to Alarm 1, Alarm 2 or System Fault. Contact Rating 230V AC or 30V DC at up to 2A. Contacts are non-latching Fail-Safe.	
Power Supply Options	a) 210/250V A.C. supply b) 110/120V A.C. supply c) 9-24V DC supply	

## 11 SAFETY

The Safe-Ox is designed to be compliant with the following standards: EN61010-1: 2001, IEC61010-1: 2001, CAN/CSA-C22.2 No. 61010-1 Second Edition 2004, ANSI/UL 61010-1 Second Edition 2005. It is designed to be safe at least under the following conditions.

- a) Indoor use
- b) Altitude up to 2000m
- c) Temperature -5°C to +40°C
- d) Maximum relative humidity 80% for temperatures up to 31°C decreasing linearly to 50% relative humidity at 40°C.
- e) Mains voltage supply fluctuations not to exceed 10% of the nominal voltage
- f) Impulse withstand (over-voltage) category II of IEC 60364-4-443
- g) Pollution degree 2
- h) Mains voltage:-
  - 230V AC (Not Adjustable - Instrument will be factory set)
  - 110V AC (Not Adjustable - Instrument will be factory set)
  - 24V DC (Not Adjustable - Instrument will be factory set)
- i) Mains power:-
  - Less than 5VA – 110V AC and 230V AC Versions
  - Less than 5W – 24V DC Version.
- j) Mains frequency - 50/60Hz
- k) All units have ingress protection to IP65: low pressure water jets from all directions and totally protected from dust in accordance with EN 60529:1991 + A1.
- l) Insulation: - Reinforced insulation, class II product according to IEC536.
- m) Not for use in corrosive or explosive atmospheres
- n) Not approved for use in vehicles, ships or aircraft

Fuse ratings:-

230V AC, 500mA, F rating 250V (20mm x 5mm Glass Cartridge)  
110V AC, 500mA, F rating 250V (20mm x 5mm Glass Cartridge)  
9-24V DC, 200mA, AS rating 250V (20mm x 5mm Glass Cartridge)

Battery Back-Up:-

The Battery Back-Up is non repairable. Please return faulty units to Analox for refurbishment/replacement.

4 to 20mA (or 0-1V) Output:-

Connected equipment must meet the requirements for reinforced insulation.


**NOTE** - If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

DISPOSAL



- 11 According to WEEE regulation this electronic product can not be placed in household waste bins. Please check local regulations for information on the disposal of electronic products in your area.

<b>DECLARATION OF CONFORMITY</b>
----------------------------------

Manufacturers name:	Analox Sensor Technology Ltd
Manufacturers address:	15 Ellerbeck Court Stokesley Business Park Stokesley North Yorkshire TS9 5PT
It is declared that the following product:	
Product name:	Analox O <sub>2</sub> NE / Analox Safe-Ox
Product code:	AA1
Conforms to all applicable requirements of:	EN50270:1999 EN61000-6-3:2001+A11:2004 BS EN 61010-1:2001 IEC 61010-1(2ed) AS61610.1-2003 (Australia & New Zealand)
The above product complies with the requirements of the EMC Directive 89/336/EEC, as amended.	
The above product complies with the requirements of the Low Voltage Directive 73/23/EEC, as amended.	
The above product is approved for use in the USA and Canada. cCSAus, Master Contract 239512, Certificate 1909026	
The above product is approved for use in Europe, CB Test Certificate NO44944	
The above product complies with the Australian and New Zealand EMC requirements for C-Tick marking	
Signed on behalf of:	Analox Sensor Technology Ltd
Date:	02 June 2008
Signed:	
Name:	Mark Lewis
Position:	Managing Director

**DRILLING TEMPLATE**

*INSERT DRILLING TEMPLATE A50-400-01 HERE*